

Method for moulding a cushion suitable for forming an insert in a seat, cushion obtained thereby and seat comprising the same.

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- European: **A47C5/12; A47C7/16; A47C7/18D; B29C45/14Q4; B29C45/16E; B29C45/16J**






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 FR2677297 (A1)
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Cited documents:

 EP0266742
 EP0326408
 EP0100276
 US4024652
 FR2450686
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Abstract of EP0517615

The subject of the invention is a method for obtaining such a cushion (15) made from a composite material 3 bordered by a frame 8 during a first injection and provided with a bottom 14 produced successively during a second injection in order to constitute a removable insert (15) suitable for filling the empty regions of a seat which correspond to its seat portion and/or its backrest. The material 3 is provided in its part facing the bottom 14 with a hot-melt adhesive film (3c) between a foam 3b which is covered, moreover, with fabric 3a, and the bottom 14 to which the said material 3 adheres. Application to garden furniture.

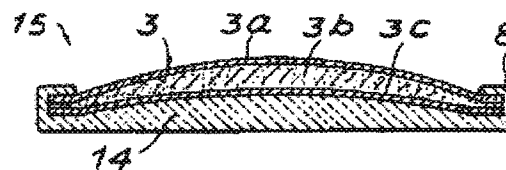


FIG. 6

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